

# BRASSMASTER & BRASSMASTER PLUS+

## Water Softener Winterization



**BrassMaster / BrassMaster Plus Series  
Residential Technical Support Product Manuals**

<http://watercontrolinc.com/product-manuals/>

# Winterization Procedures

BrassMaster / BrassMaster Plus+ Series water softeners have been specially designed for use in seasonal residences. Storage should be in an environment where temperatures are maintained above freezing.

## Storage and Removal Procedures:

1. Complete a regeneration cycle by holding down the “Extra Cycle Button.” Allow the unit to complete a full regeneration cycle.
2. Turn bypass valve to the “Bypass” position.
3. Hold down the “Extra Cycle Button” to go back into the regeneration mode. Press the “Extra Cycle Button” to advance through each step until you return to the Time of Day. The pressure is now relieved in the system.
4. Disconnect power and drain line connections.
5. Remove stainless steel retainer tabs on the water softener side of the bypass valve with a standard screwdriver, and separate this connection. The water softener is now ready for removal and storage. If the softener will be in freezing conditions, carefully remove the control unit and place in a warm environment. Keep distributor tube in place at all times. Siphon water out of distributor tube.

**To re-install your BrassMaster / BrassMaster Plus+ unit,  
refer to “Placing unit into service” in the Installation / Operation Manual.**

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Water Control Corporation  
7150 143<sup>rd</sup> Ave NW • Ramsey, MN 55303  
Phone: 1-866-405-1268 • Fax: 763-427-5665  
[www.watercontrolinc.com](http://www.watercontrolinc.com)