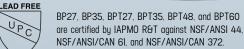
BRASSMASTERS* Water Softening Systems

HIGH CAPACITY

Performance Data Sheet THESE UNITS ARE CERTIFIED BY IAPMO R&T TO NSF-44 STANDARDS, INCLUDING OPTIONAL SALT AND WATER EFFICIENCY STANDARDS.



WHOLE HOUSE

Effective treatment of:

- Water Hardness
- Iron*

Hardness, often comprised of calcium and magnesium (along with iron), is commonly found in both public and private water systems. Left untreated, these minerals can disrupt laundering and bathing, while causing significant scale build up in fixtures, appliances, and plumbing systems.

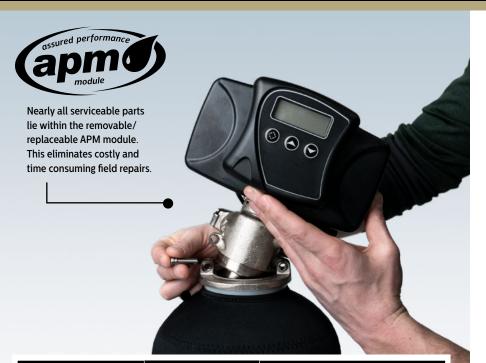
BrassMaster Plus water softeners use the process of "ion exchange" to effectively remove these undesirable minerals. With advanced electronic control and high capacity resin cleaning technology, these systems provide enhanced iron removal capacity. The result is clean, conditioned water, great for washing and bathing -- and protection for plumbing systems and equipment.

- * High iron concentrations may require additional equipment
- ✓ ELECTRONIC CONTROL MODULE
- ✓ SUPERIOR IRON REMOVAL CAPACITY WITH TURBULATOR
- ✓ GREATER CAPACITY AND FLOW RATE PERFORMANCE
- ✓ METER DEMAND FOR PRECISE SALT EFFICIENCY
- ✓ EXCLUSIVE 5 YEAR APM WARRANTY
- ✓ 5 YEAR TANK WARRANTY

An Employee-Owned Company



Water Softening Systems



	CABINET MODELS		TWO-TANK MODELS			
Specifications	BP27	BP35	BPT27	BPT35	BPT48	BPT60
Max flow rate [GPM] 1	10.4	11	8.5	11.4	10.8	12.3
Backwash rate [GPM]	2.0	2.0	2.0	3.5	3.5	5.0
Cubic feet of media	0.87	1.10	0.87	1.10	1.30	2.00
Standard capacity (grains)	10,684	14,344	11,332	14,344	16,962	26,070
Standard Capacity Salt Setting (LBS)	3.16	4.00	3.16	4.00	4.73	7.27
Maximum capacity (grains) ²	27,289	43,503	27,289	34,503	40,776	62,733
Max iron capacity [PPM]	4	4	4	4	4	4
Mineral tank dimensions	9" x 35"	10" x 35"	8" x 44"	10" x 44"	10" x 47"	13" x 54"
Brine tank dimensions	14" x 21"	14" x 21"	18" x 33"	18" x 33"	18" x 33"	18" x 33"
Brine tank salt capacity (lbs)	200	200	300	300	300	300
Overall height	44"	44"	54"	54"	57"	64"
Inlet / outlet pipe size ³	1"	1"	1"	1"	1"	1"
Inlet / Outlet Height [To Center]	37"	37"	46"	46"	49"	56"
Pipe centers	2"	2"	2"	2"	2"	2"
Approx. shipping weight [lbs]	85	90	85	100	115	170

BrassMaster Plus water softeners utilize the "ion exchange" process to remove undesirable hardness minerals. Incoming water passes through a bed of cation resin, where hardness is exchanged for very tiny amounts of sodium. Periodically, after a specified amount of hardness has been exchanged, a salt solution is used to "reaenerate" the resin bed. Captured hardness minerals, along with excess salt solution, are sent to a drain. This leaves behind a recharged bed of resin, ready again for service.

NOTE:

- This equipment is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without disinfection before or after the system.
- This system and installation must comply with local and state laws and regulations.
- Efficiency rated water softeners shall have a rated salt efficiency of not less than 3,350 grains of total hardness exchange per pound of salt

Resin Bed Resin 'Turbulator' (stirs media for higher iron removal)

(based on NaCl equivalency) (477 g of total hardness exchange per kilogram of salt) and shall not deliver more salt or be operated at a sustained maximum service flow rate greater than its listed rating.

- Efficiency is measured by a laboratory test described in NSF/ANSI 44; that the test represents the maximum possible efficiency the system can achieve; that operational efficiency is the actual efficiency achieved after the system has been installed; and that operational efficiency is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener's capacity.
- Efficiency rated water softener is a DIR softener, which also complies with specific performance specifications intended to minimize the amount of regenerant brine and water used in its operation
- * WCC recommends the use of clean, pellet salt.
- * See official warranty for details.



Water Control Corporation 7150 143rd Ave NW • Ramsey, MN 55303 Phone: 763-427-9638 watercontrolinc.com

² The capacity rating is based on a salt setting of 15 lbs/cuft. This setting is not certified by IAPMO R&T against NSF 44 and the claim is coming from

manufacturer's internal testing only. This setting does not meet salt or water efficiency requirements as defined by NSF/ANSI 44.

³ Standard unit features 1" NPTM connection. Other connection configurations are available. Contact WCC for additional information.

^{*} System operating pressure is 20 psi minimum and 100 psi maximum.

^{*} System operating temperature is 40F minimum and 110F maximum.